

20-7986



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D3295-041
Job Sheet 203765



Part No: D3295-041

Job Qty: 8 pcs

Part Name: Replacement Interior Window For -111



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/19

Job Tracking No:

Due Date: 12/13/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP C 05.06.20 D3295-1 no longer made in-house KJ/JLM IPP Rev:D Added DT8822 07-03-20
JLM IPP Rev:E Returned Manufacturing In House 07-06-26 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	8 pcs			0.04	1.24	Waterjet - Flow		20/02/03
110	QC 2	8 pcs			0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		20/02/03
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

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P.T.O.

120 QC 8	8 pcs	0.00 0.00	QC 2 - 65	
			QC 2 - 5	
			QC 2 - 71	
			QC 2 - 73	
			QC 2 - 69	
			QC 8 - 12	
			QC 8 - 14	
			QC 8 - 17	
			QC 8 - 20	
			QC 8 - 25	
			QC 8 - 3	
			QC 8 - 32	
			QC 8 - 33	
			QC 8 - 35	
			QC 8 - 39	
			QC 8 - 4	
			QC 8 - 44	
			QC 8 - 45	
			QC 8 - 49	
			QC 8 - 58	
			QC 8 - 8	
			QC 8 - 9	
			QC 8 - 68	
			QC 8 - 67	
			QC 8 - 1 (A)	
			QC 8 - 47	
			QC 8 - 40	
			QC 8 - 52	
			QC 8 - 23	
			QC 8 - 57	
			QC 8 - 76	
			QC 8 - 61	
130 Small Fab - 2 - B4B	8 pcs	0.00 1.74	Small Fab - 1 - B4B	
			Small Fab - 2 - B4B	
			Small Fab - 3 - B4B	
			Small Fab - 4 - B4B	
			Small Fab - 5 - B4B	
			Small Fab - 6 - B4B	
			Small Fab - 7 - B4B	
			Small Fab - 8 - B4B	
			Small Fab - 9 - B4B	
140 QC 5	8 pcs	0.00 0.00	QC 5 - 10	
			QC 5 - 12	
			QC 5 - 17	
			QC 5 - 18	
			QC 5 - 19	
			QC 5 - 22	
			QC 5 - 24	
			QC 5 - 3	
			QC 5 - 43	
			QC 5 - 49	
			QC 5 - 51	
			QC 5 - 58	
			QC 5 - 68	
			QC 5 - 9	
			QC 5 - 50	
			QC 5 - 30	
			QC 5 - 40	
			QC 5 - 61	

DAS
FEB 03 2020 40
9-89

FEB 14 2020

DAS
FEB 14 2020 40
9-89

150 Packaging 3-1 - Stock - B4B 8 pcs	0.00 0.00	QC 5 - 81	
		Packaging 3 - 1 - B4B	
		Packaging 3 - 2 - B4B	
		Packaging 3 - 3 - B4B	
		Packaging 3 - 4 - B4B	
		Packaging 3 - 5 - B4B	
		Packaging 3 - 6 - B4B	DAS
		Packaging 3 - 7 - B4B	28
		Packaging 3 - 8 - B4B	9-89
		Packaging 3 - 9 - B4B	
		Packaging 3 - 10 - B4B	
		Packaging 3 - 11 - B4B	
		Packaging 3 - 12 - B4B	
		Packaging 3 - 13 - B4B	
		Packaging 3 - 14 - B4B	
		Packaging 3 - 15 - B4B	
		Packaging 3 - 16 - B4B	
		Packaging 3 - 17 - B4B	
		Packaging 3 - 18 - B4B	
		Packaging 3 - 19 - B4B	
		Packaging 3 - 20 - B4B	
		Packaging 3 - 21 - B4B	
		Packaging 3 - 22 - B4B	
		Packaging 3 - 23 - B4B	
		Packaging 3 - 24 - B4B	
		Packaging 3 - 25 - B4B	
		Packaging 3 - 26 - B4B	
		Packaging 3 - 27 - B4B	
		Packaging 3 - 28 - B4B	
		Packaging 3 - 29 - B4B	
		Packaging 3 - 30 - B4B	
		Packaging 3 - 31 - B4B	
		Packaging 3 - 32 - B4B	
		Packaging 3 - 33 - B4B	
		Packaging 3 - 34 - B4B	
		Packaging 3 - 35 - B4B	
		Packaging 3 - 36 - B4B	
160 QC 21 - SA 8 pcs	0.00 0.00	QC 21 - SA - 21	DAS
		QC 21 - SA - 70	21
		QC 21 - SA - 53	9-89

Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB)
 Descriptions: 120 - (QC8- Inspect parts - second check)
 130 - (Small Fab)
 140 - QC5- Inspect part completeness to step on W/O)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

FEB 18 2020

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-9034-01	1/8" 9034 Lexan Sheet (Clear)	9.9200 sf (1.24 ea)	100-Waterjet - Flow - 1	5236596
D2728-1	Dart Logo Label Small	8 pcs (1 ea)	130-Small Fab - 2 - B4B	5210473

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MLEXS.125-9034-01	10	11	0
130-Small Fab - 2 - B4B	D2728-1	8	2,986	0

Part Specifications	
Specifications could not be found.	

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DART AEROSPACE LTD		Work Order: 205765
Description: Window		Part Number: D3295
Inspection Dwg: D3295	Rev: E	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.156	+0.005/-0.001	Ø.155	1		V20-02	
17.13	+/-0.030	17.13	1		Top	
10.43	+/-0.030	10.43	1			
14.35	+/-0.030	14.35	1			
8.98	+/-0.030	8.98	1			
0.625	+/-0.010	0.630	1			
7.109	+/-0.010	7.109	1			
15.845	+/-0.010	15.845	1			
2.308	+/-0.010	2.308	1			
5.420	+/-0.010	5.420	1			
9.402	+/-0.010	9.402	1			
1.312	+/-0.010	1.317	1			
6.260	+/-0.010	6.269	1			
12.520	+/-0.010	12.520	1			
0.313	+/-0.010	0.318	1			
3.750	+/-0.010	3.750	1			
8.150	+/-0.010	8.150	1			
9.006	+/-0.010	9.006	1			
0.125	+/-0.010	0.134	1			

Measured by: <i>[Signature]</i>	Audited by: <i>[Signature]</i>	Preliminary Approval:
Date: 20/02/03	Date: FEB 03 2020	Date:

Rev	Date	Change	Revised by	Approved
A	07.11.23	New Issue P/O D3295-041	KJ/EC/DD	
B	13.02.27	Dwg Rev updated	KJ	

